

National Aeronautics and Space Administration



Marshall Space Flight Center

Systems Analysis

Mass Uncertainty and Application For Space Systems

**To be Presented at 2013 Society of Allied Weight Engineers Annual Conference,
St. Louis Mo.**



Current S-120 Terminology

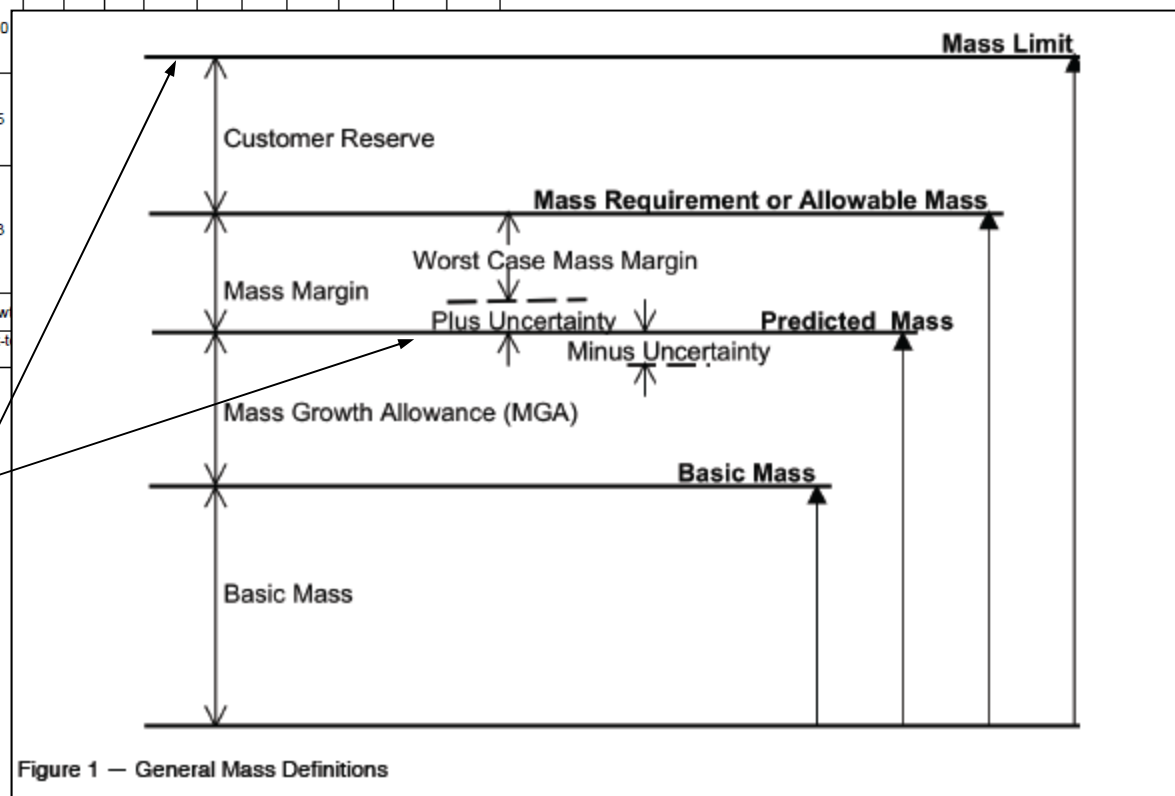


Table 1 — Mass Growth Allowance and Depletion Schedule

Major Category	Maturity Code	Design Maturity (Basis for Mass Determination)	Mass Growth Allowance and Deposition Schedule												
			Electrical/Electronic Components			Structure Brackets, Clips, Hardware	Battery	Solar Array	Thermal Control	Mechanisms	Propulsion	Wire Harness	Instrumentation	ECLSS, Crew Systems	
			0-5 kg	5-15 kg	>15 kg										
E	1	Estimated 1) an approximation based on rough sketches, parametric analysis, or undefined requirements, 2) a guess based on experience, 3) a value with unknown basis or pedigree.	30	25	20	25	30	25	30	25	25	25	55	55	23
	2	Layout 1) a calculation or approximation based on conceptual designs (equivalent to layout drawings), 2) major modifications to existing hardware	25	20	15	15	20	15	20	20	15	15	30	30	15
C	3	Preliminary Design 1) calculations based on a new design after initial sizing but prior to final structural or thermal analysis, 2) minor modification of existing hardware	20	15	10										
	4	Released Design 1) calculations based on a design after final signoff and release for procurement or production, 2) very minor modification of existing hardware, 3) catalog value	10	5	5										
A	5	Existing Hardware 1) actual mass from another program, assuming that hardware will satisfy the requirements of the current program with no changes, 2) values based on measured masses of qualification hardware	3	3	3										
	6	Actual Mass measured hardware	No mass growth												
	7	Customer Furnished Equipment or Specification Value	Typically a "not-to-exceed" value												

Customer Reserve

Mass Margin Worst Plus



Ambiguity on specification: NTE or nominal

Ambiguity on 'Uncertainty': A5 or A6

A5 and A6 are important distinctions for business and operations

Ambiguity hurts customer (internal and external)



Mass Growth Allowance (MGA) EXAMPLE



Major Category	Code	Design Maturity (Basis for Mass Determination)	Mass Growth Allowance (MGA%)													
			Electrical, Electronic Components			Composite Structure	Metal Structure	Brackets, Clips, Hardware	Battery	Solar Array	Thermal Control	Mechanisms	Propulsion	Wire Harness	Instrumentation	ECLSS, Crew Systems
			0–5 kg	5–15 kg	> 15 kg											
E	1	Estimated 1) An approximation based on rough sketches, parametric analysis, or undefined requirements, 2) a guess based on experience, or 3) a value with unknown basis or pedigree.	3 0	2 0	1 5	1 8	1 8	30	2 0	2 0	1 8	1 8	1 8	5 0	5 0	23
	2	Layout 1) A calculation or approximation based on conceptual designs (equivalent to layout drawings), 2) major modifications to existing hardware	2 5	2 0	1 5	1 2	1 2	20	1 5	1 5	1 2	1 2	1 2	3 0	3 0	15
C	3	Preliminary Design 1) Calculations based on a new design after initial sizing but prior to final structural or thermal analysis, 2) minor modification of existing hardware	2 0	1 5	1 0	9	8	15	1 0	1 0	8	8	8	2 5	2 5	10
	4	Released Design 1) Calculations based on a design after final signoff and release for procurement or production, 2) very minor modification of existing hardware, 3) catalog value	1 0	5	5	6	4	6	5	5	4	4	4	1 0	1 0	6
A	5	Existing Hardware 1) Actual mass from another program, assuming that hardware will satisfy the requirements of the current program with no changes, 2) values substituted based on measured masses of qualification or production hardware	3	3	3	4	2	3	3	3	2	2	2	6	6	4
	6	Actual Mass Measured hardware	No mass growth allowance (use appropriate uncertainty values)													
	7	Customer Furnished Equipment or Specification Value	Typically a "not-to-exceed" value is provided; however, contractor has the option to include MGA if justified													

MGA schedule derived from S-120 and R-020A

MGA applied at lowest level of detail available-component

← Undefined Loads

← After SDR, Before PDR

← After PDR, Before CDR

← Test articles good, Production drawings

← Current inventory, (% replaced by known variation)

← Tagged Hardware

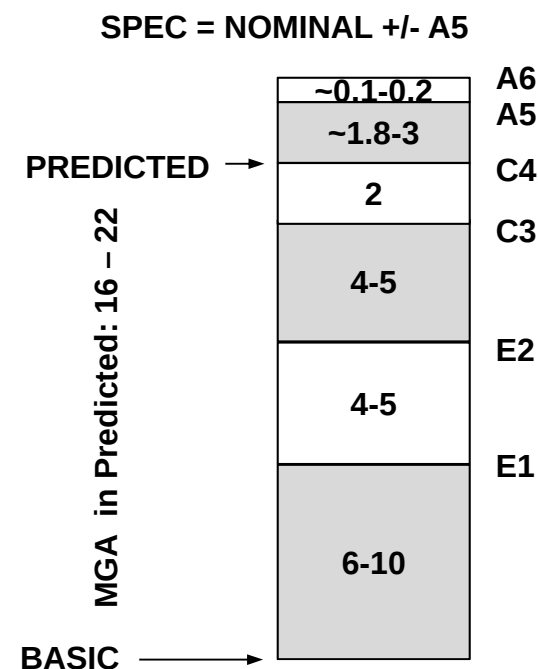
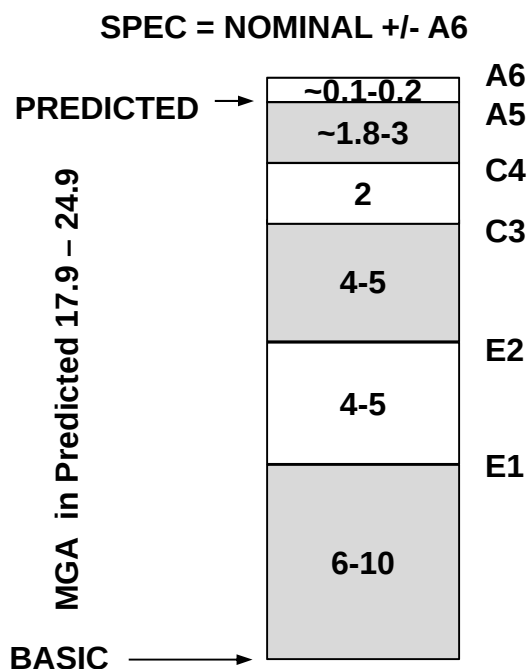
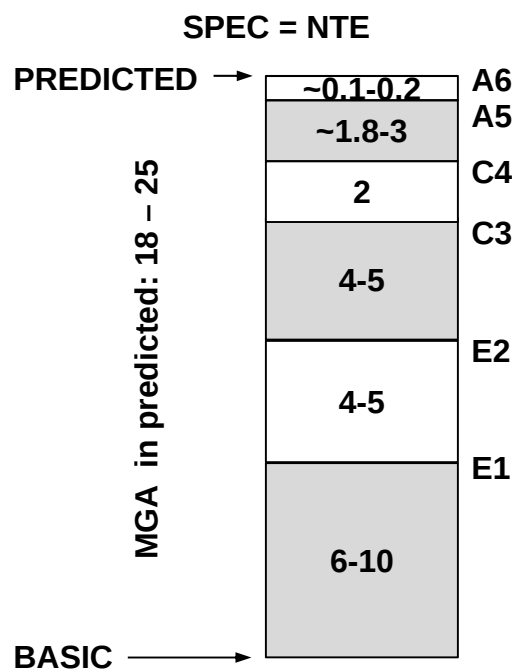


MGA and Specification Correlation



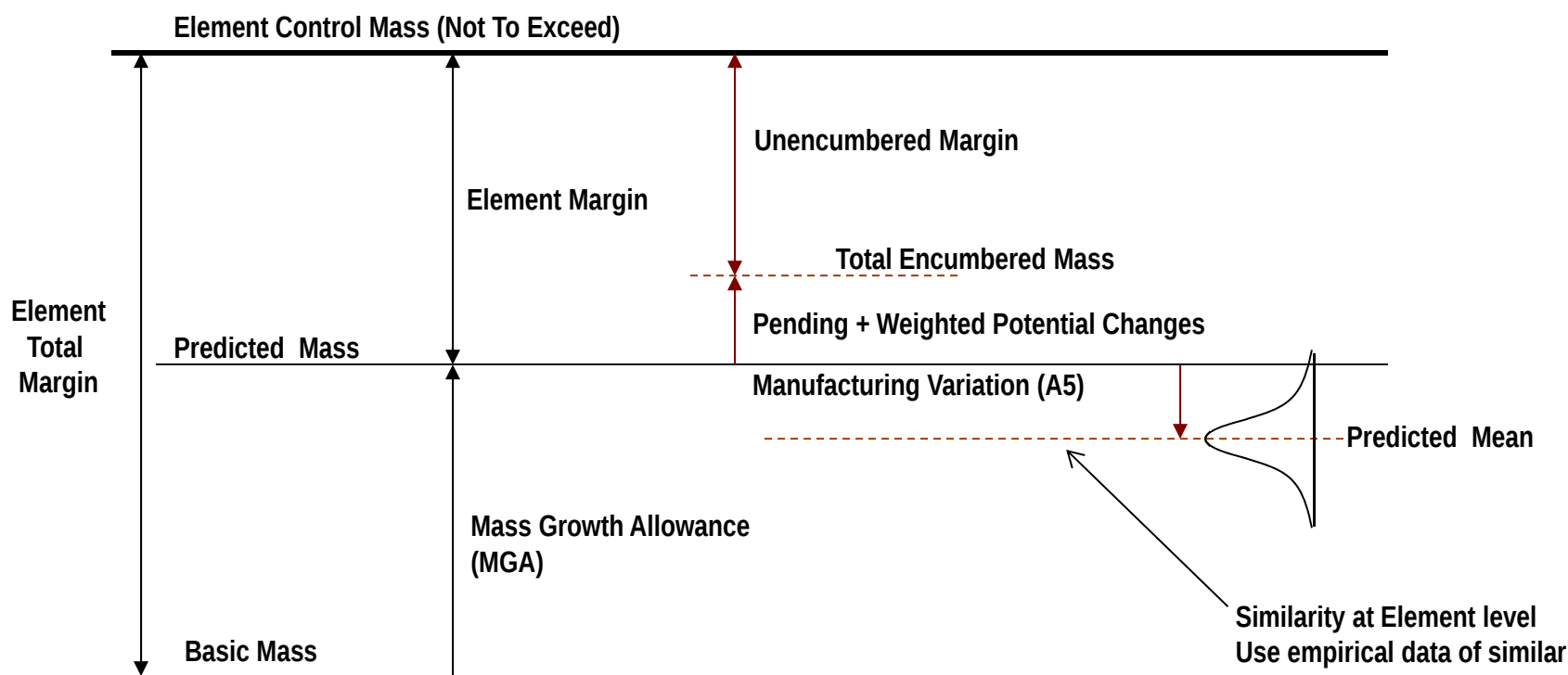
Expected development maturity under contract (spec) should correlate with Project/ Program Approved MGA Depletion Schedule in Mass Properties Control Plan

- ◆ If specification NTE, MGA is inclusive of Actual MGA (A5 & A6)
- ◆ If specification is not an NTE Actual MGA (e.g. nominal), then MGA values are reduced by A5 values and A5 is representative of remaining uncertainty





Terminology: Dry Mass



Basic Mass = Engineering Estimate based on design and construction principles with NO embedded margin

MGA Mass = Basic Mass * assessed % from approved MGA schedule

Predicted Mass = Basic + MGA

Aggregate MGA % = (Aggregate Predicted – Aggregate Basic) / Aggregate Basic



Recommendation



- ◆ If Specification is NTE, MGA is inclusive of Actual MGA (A5 & A6)
- ◆ If Specification is for nominal mass then ALL Estimated & Calculated MGA values are reduced by A5 values
... and A5 is representative of remaining uncertainty